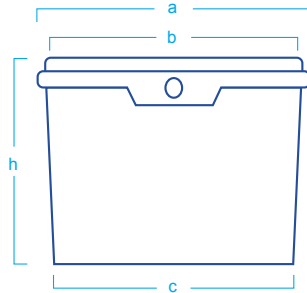


### DIMENSIONS/WEIGHT

|                                |                   |
|--------------------------------|-------------------|
| Upper diameter (inside):       | 290,8 mm (b)      |
| Upper diameter (with flange):  | 307,5 mm (a)      |
| Upper diameter (with handles): | 324,4 mm          |
| Bottom diameter (external):    | 256,8 mm (c)      |
| Height (with standard lid):    | 316,6 mm (h)      |
| Height (with lid for foiling): | -                 |
| Nominal capacity:              | 15 000 ml         |
| Total capacity:                | 17 650 ml         |
| Total usable capacity:         | 16 500 ml         |
| Container weight:              | 480,0 g           |
| Handle weight (strap):         | -                 |
| Handle weight (PP):            | 20,0 g (optional) |
| Handle weight (metal):         | 41,0 g (optional) |
| Weight tolerance:              | +/- 5%            |
| Dimension tolerance:           | +/- 1 mm          |

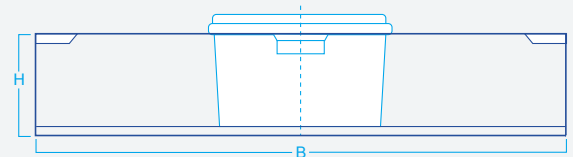


### PHOTO OF PRODUCT



### DECORATION

|             | Dry offset (up to 6 colors) | IML |
|-------------|-----------------------------|-----|
| Width (B):  | 880 mm                      |     |
| Height (H): | 240 mm                      |     |



### LIDS

|          |           |
|----------|-----------|
| Name:    | P-15Bis/1 |
| Foiling: | No        |
| Foiling: | 105 g     |
| IML:     | No        |
| Offset:  | Yes       |

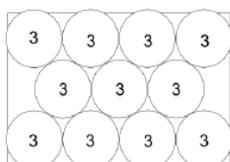


### RAW MATERIAL / TRANSPORT AND WAREHOUSING

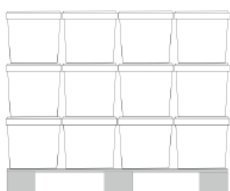
- Buckets and lids are made of polypropylene (PP)
- Warehousing: In the case of stacking pallets with filled containers put weight uniformly, using for example proper separators.
- Filling and closing conditions: max. content temperature during filling 95°C, during stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack. Put not more than 2 warm containers in the stack. When temperature decrease to 25-30° containers are characterized by optimal rigidity and mechanical parameters allowing stacking for maximal static load as below.
- Load on the lower container:
 

|                           |                                |
|---------------------------|--------------------------------|
| Static (T<23°C) : < 60 kg | Transparent containers < 48 kg |
|---------------------------|--------------------------------|
- Transportation of filled containers: containers may be stacked to the 66% of maximal static load.
- Palletizing of containers: product with density 1,8 g/cm3 according to the customer practice giving consideration to the mentioned earlier values.
- All materials and dyes used to produce container or lid designed for the food sector are approved for food contact.
- This guarantee is valid 12 months from date of delivery. During this time, the package should be used. All packages from a single pallet should be used immediately after unpacking.
- Manufacturer is not responsible for container deformation because of stacking of single pallets or putting on them an extra load.

### PALLETIZATION FILLED CONTAINERS



top view

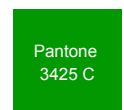


side view

### PALLETIZATION AT DELIVERY

**385 units/pallet**  
 packaging: hood or bag

### STANDARD COLOURS



The product is available in white, transparent or colored according to customer specifications